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TAJCO Manufacturing Ningbo Co Ltd

Environmental Report

06/03/2025

Version 1

Prepared by: Akash Verma	Approved by: Christian Oberlechner	Issued Dep: Sustainability Department	page
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# 1. Introduction

This Environmental Report has been prepared in accordance with the European Sustainability Reporting Standards (ESRS), as mandated under the Corporate Sustainability Reporting Directive (CSRD). It aims to provide a transparent, comprehensive, and structured overview of our organization's environmental impacts, risks, dependencies, and performance across key environmental topics, including climate change, pollution, water and marine resources, biodiversity and ecosystems, resource use, and the circular economy.

Our reporting reflects both the double materiality perspective—capturing how environmental issues affect our business and how our business activities impact the environment—and is aligned with the principles of comparability, reliability, and relevance. This report is intended for all stakeholders, including investors, regulators, customers, and the communities in which we operate, and supports our broader commitment to sustainability and responsible corporate conduct.

Through this report, we aim to demonstrate our progress toward environmental objectives, disclose relevant metrics and targets.

This document provides TAJCO stakeholders with detailed information on the following topics:

## Energy

Energy Consumption

Renewable Energy

Non-Renewable Energy

## Water Management

Water consumption

Water discharge

Water discharge pollutants

Water Recycling

## Waste Management

Hazardous waste

Non-Hazardous waste

Waste Recovery

## Material Usage

Stainless steel

Alloy Steel

Aluminum

Copper

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Welding wire

Chemical consumption

Paints

Plating chemicals

## 1.1 Scope

Our commitment to sustainability is integral to our business operations and corporate ethos. This environmental report is designed to transparently share our environmental outcomes. This report outlines our performance for the year 2024 for '**TAJCO Manufacturing Ningbo Co Ltd**'.

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## 2. Energy Consumption

This **Energy Management Report** has been prepared in accordance with the **European Sustainability Reporting Standards (ESRS)**, ensuring compliance with regulatory requirements and best practices in sustainability reporting.

The **Key Performance Indicators (KPIs)** presented in this report adhere to ESRS criteria, enabling a standardized and comparable assessment of energy management effectiveness. These KPIs reflect our organization’s commitment to energy efficiency, carbon footprint reduction, and responsible resource utilization.

### 2.1 Energy Consumption

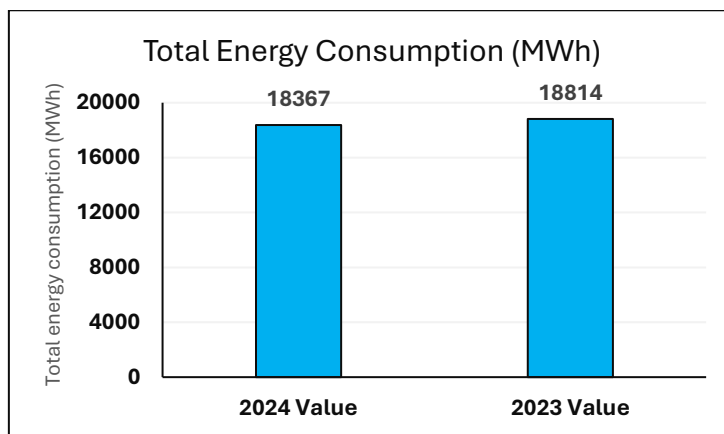


Figure 1 : Total energy Consumption

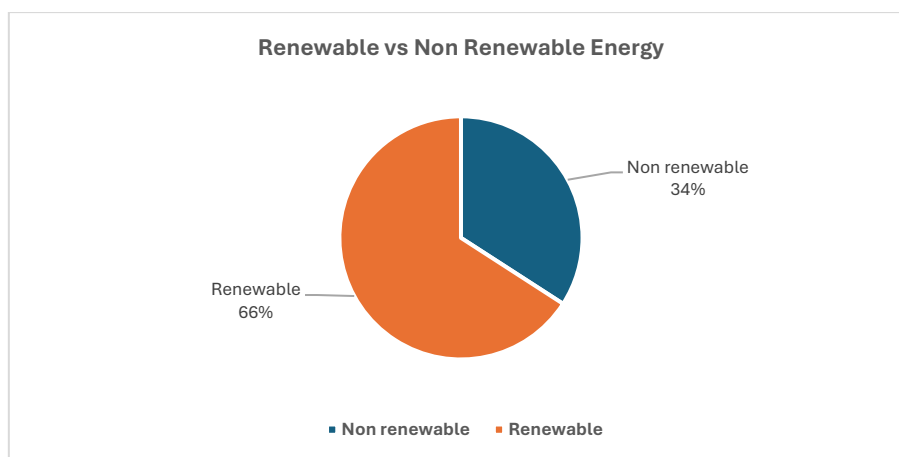


Figure 2: Renewable vs Non-Renewable Energy 2024

Table 1: Total Energy Consumption

ESRS Code	Name	2024 Value	2023 Value	Unit
E1-5-37	Total Energy Consumption	18367.06	18814.26	MWh

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E1-5-37.(a)	Total Energy Consumption from Non-Renewable Sources	6267.06	13643.07	MWh
E1-5-37.(b)	Total Energy Consumption from Nuclear Sources	0	0	MWh
E1-5-37.(c)	Total Energy Consumption from Renewable Sources	12100	0	MWh
E1-5-41.	Total Energy Consumption from Activities in High Climate Impact Sectors	0	0	MWh
E1-5-AR 34.	Percentage of Energy Consumption from Nuclear Sources in Total Energy Consumption	0	0	%
E1-5-AR 34.	Percentage of Fossil Sources in Total Energy Consumption	34.12	100	%
E1-5-AR 34.	Percentage of Renewable Sources in Total Energy Consumption	65.87	0	%

## 2.2 Renewable Energy

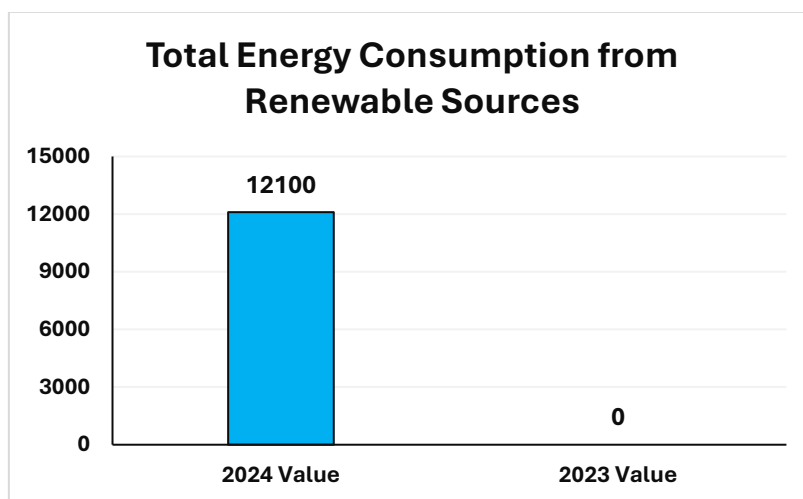


Figure 3: Total Energy Consumption from Renewable Sources

Table 2: Renewable Energy Consumption

ESRS Code	Name	2024 Value	2023 Value	Unit
E1-5-37.(c)	Total Energy Consumption from Renewable Sources	12100	0	MWh
E1-5-37.(c).i.	Fuel Consumption from Renewable Sources	0	0	MWh
E1-5-37.(c).ii.	Consumption of Purchased or Acquired Electricity, Heat, Steam, and Cooling from Renewable Sources	12100	0	MWh
E1-5-37.(c).iii.	Consumption of Self-Generated Non-Fuel Renewable Energy	0	0	MWh
E1-5-AR 34.	Percentage of Renewable Sources in Total Energy Consumption	65.87	0	%

## 2.3 Non-Renewable Energy

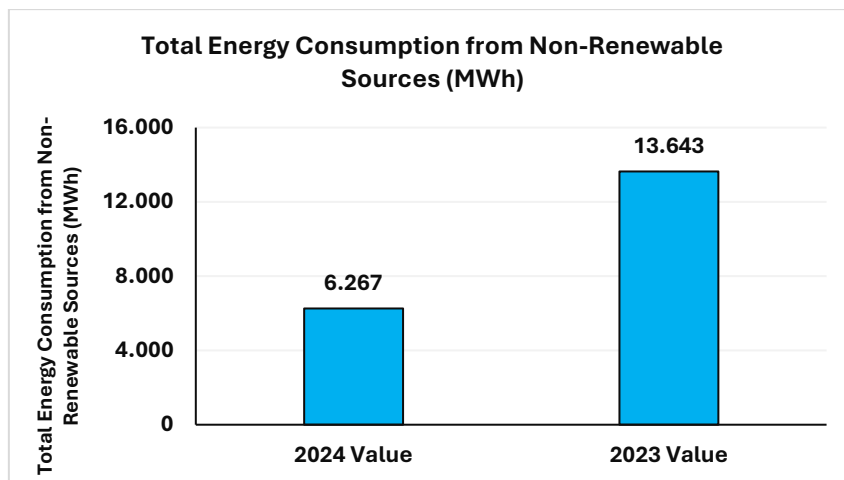


Table 3: Non-Renewable Energy Consumption

ESRS Code	Name	2024 Value	2023 Value	Unit
E1-5-37.(a)	Total Energy Consumption from Non-Renewable Sources	6267.06	13643.07	MWh
E1-5-38.(a)	Fuel Consumption from Coal and Coal Products	0,00	0	MWh
E1-5-38.(b)	Fuel Consumption from Crude Oil and Petroleum Products	135,14	8,25	MWh
E1-5-38.(c)	Fuel Consumption from Natural Gas	5711.295	471.2	MWh
E1-5-38.(d)	Fuel Consumption from Other Fossil Sources	0	0	MWh
E1-5-38.(e)	Consumption of Purchased or Acquired Electricity, Heat, Steam, or Cooling from Fossil Sources	420.625	13163.594	MWh

### Renewable Electricity TAJCO Manufacturing Ningbo Co Ltd

Table 4: Renewable electricity consumption

Renewable Electricity TAJCO Manufacturing Ningbo Co Ltd	
2023	2024
0%	96.62%

This report presents a comparative analysis of energy consumption metrics for the years 2024 and 2023. The key findings highlight a significant shift towards renewable energy sources, particularly in the purchase of renewable electricity.

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## 2.4 Key Findings

1. **Total Energy Consumption**
  - 2024: 18,367.06 MWh
  - 2023: 18,814.26 MWh
  - There is a slight decrease in total energy consumption in 2024 compared to 2023 decrease in production volume
2. **Energy Consumption from Non-Renewable Sources**
  - 2024: 6,267.06 MWh
  - 2023: 18,814.26 MWh
  - A sharp decline in the consumption of non-renewable energy sources is observed as the in 2024 we have 96.6% renewable electricity
3. **Energy Consumption from Renewable Sources**
  - 2024: 12,100 MWh
  - 2023: 0 MWh
  - There is a significant increase in the use of renewable energy sources in 2024 as in 2024 we have 96.6% electricity sourced from renewable sources
4. **Fuel Consumption Breakdown**
  - **Natural Gas:** 2024: 5,711.29 MWh | 2023: 5,642.42 MWh
  - **Crude Oil & Petroleum Products:** 2024: 135.14 MWh | 2023: 8.25 MWh
5. **Purchased Electricity from Renewable Sources**
  - 2024: 12,100 MWh
  - 2023: 0 MWh
  - A complete transition to purchased renewable electricity was recorded in 2024.
6. **Purchased Electricity from Fossil Sources**
  - 2024: 420.62 MWh
  - 2023: 13,163.59 MWh
  - A significant reduction in electricity purchased from fossil sources.
7. **Percentage of Fossil and Renewable Sources in Total Energy Consumption**
  - **Fossil Sources:** 2024: 34.12% | 2023: 100%
  - **Renewable Sources:** 2024: 65.87% | 2023: 0%
8. **Renewable Electricity Usage at TAJCO Manufacturing Ningbo Co Ltd**
  - 2024: 96.62%
  - 2023: 0%
  - A significant shift towards renewable electricity is observed at this facility.

### 3. Water Management

Effective water management is a critical component of environmental sustainability, particularly in the face of escalating climate change, biodiversity loss, and water scarcity. In alignment with the European Sustainability Reporting Standards (ESRS), this report outlines our organization’s approach to water management, emphasizing transparency, accountability, and impact mitigation across the entire value chain.

Water is not only a vital natural resource but also a shared asset that underpins ecological balance, human health, and economic activity. As such, responsible stewardship of water resources is integral to meeting both regulatory requirements and stakeholder expectations. The ESRS guidelines, particularly **ESRS E3 – Water and Marine Resources**, set out clear expectations for organizations to assess, disclose, and manage their water-related impacts, risks, and opportunities.

Through this report, we aim to demonstrate our commitment to safeguarding water resources and contributing to the broader goals of environmental resilience and sustainability. By doing so, we seek to inform stakeholders, comply with the evolving EU Corporate Sustainability Reporting Directive (CSRD), and support the transition to a more sustainable and water-conscious future.

#### 3.1 Water Consumption

Table 5: Water Consumption

ESRS Code	Water Consumption data	
	Year	Data: Water Consumption (m3 tons)
E3-4-28a	2020	69811
E3-4-28a	2021	58642
E3-4-28a	2022	49643
E3-4-28a	2023	44666
E3-4-28a	2024	40723

#### 3.2 Wastewater Discharge

Table 6: Water Discharge

ESRS Code			Quantity (t)
E3-4-AR 32	2024	Planting wastewater	6045
E3-4-AR 32		Ni wastewater	4218
E3-4-AR 32		Cr wastewater	1827

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## 3.3 Wastewater Discharge Pollutants

### 3.3.1 Heavy Metals and Inorganic Compounds

Table 7: List of Heavy Metals and Inorganic Compounds pollutant discharge

ESRS Code	Heavy Metals and Inorganic Compounds:	2024 Value	2023 Value	Unit
E2-4-28.(a)	Ammonia (NH <sub>3</sub> )	0.046	0.07349	ton
E2-4-28.(a)	Arsenic and compounds (as As)*	0	0	ton
E2-4-28.(a)	Cadmium and compounds (as Cd)*	0	0	ton
E2-4-28.(a)	Chromium and compounds (as Cr)*	0.0003	0.00075	ton
E2-4-28.(a)	Copper and compounds (as Cu)*	0	0	ton
E2-4-28.(a)	Lead and compounds (as Pb)*	0	0	ton
E2-4-28.(a)	Mercury and compounds (as Hg)*	0	0	ton
E2-4-28.(a)	Nickel and compounds (as Ni)*	0.0002	0.0002675	ton
E2-4-28.(a)	Zinc and compounds (as Zn)*	0	0	ton
E2-4-28.(a)	Cyanides (as total CN)	0	0	ton
E2-4-28.(a)	Total organic carbon (TOC) (as total C or COD/3)	0	0	ton
E2-4-28.(a)	Total nitrogen	0.04	0.052	ton
E2-4-28.(a)	Total phosphorus	0.001	0.0038	ton
E2-4-28.(a)	Fluorides (as total F)	0	0	ton
E2-4-28.(a)	Chlorides (as total Cl)	6.564	14.05	ton
E2-4-28.(a)	Organotin compounds (as total Sn)	0	0	ton
E2-4-28.(a)	Nonylphenol and Nonylphenol ethoxylates (NP/NPEs)	0	0	ton
E2-4-28.(a)	Octylphenols and Octylphenol ethoxylates	0	0	ton
E2-4-28.(a)	Tributyltin and compounds	0	0	ton
E2-4-28.(a)	Triphenyltin and compounds	0	0	ton

### 3.3.2 Organic pollutants

Table 8: List of Organic pollutant discharge

ESRS Code	Organic Pollutants	2024 Value	2023 Value	Unit
E2-4-28.(a)	Atrazine	0	0	ton
E2-4-28.(a)	Simazine	0	0	ton
E2-4-28.(a)	Diuron	0	0	ton
E2-4-28.(a)	Isoproturon	0	0	ton
E2-4-28.(a)	Trifluralin	0	0	ton
E2-4-28.(a)	Endosulphan	0	0	ton
E2-4-28.(a)	Lindane	0	0	ton
E2-4-28.(a)	Mirex	0	0	ton
E2-4-28.(a)	DDT	0	0	ton
E2-4-28.(a)	Chlordane	0	0	ton
E2-4-28.(a)	Dieldrin	0	0	ton
E2-4-28.(a)	Aldrin	0	0	ton

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E2-4-28.(a)	Endrin	0	0	ton
E2-4-28.(a)	Heptachlor	0	0	ton
E2-4-28.(a)	Chlordecone	0	0	ton
E2-4-28.(a)	Chlorpyrifos	0	0	ton
E2-4-28.(a)	Brominated diphenylethers (PBDE)	0	0	ton
E2-4-28.(a)	Polychlorinated biphenyls (PCBs)	0	0	ton
E2-4-28.(a)	Pentachlorophenol (PCP)	0	0	ton
E2-4-28.(a)	Pentachlorobenzene	0	0	ton
E2-4-28.(a)	Trichlorobenzenes (TCBs) (all isomers)	0	0	ton
E2-4-28.(a)	Trichloroethylene	0	0	ton
E2-4-28.(a)	Trichloromethane	0	0	ton
E2-4-28.(a)	Tetrachloroethylene (PER)	0	0	ton
E2-4-28.(a)	Tetrachloromethane (TCM)	0	0	ton
E2-4-28.(a)	1,1,1-trichloroethane	0	0	ton
E2-4-28.(a)	1,1,2,2-tetrachloroethane	0	0	ton
E2-4-28.(a)	1,2,3,4,5,6-hexachlorocyclohexane (HCH)	0	0	ton
E2-4-28.(a)	1,2-dichloroethane (EDC)	0	0	ton
E2-4-28.(a)	Dichloromethane (DCM)	0	0	ton
E2-4-28.(a)	Vinyl chloride	0	0	ton
E2-4-28.(a)	Hexachlorobenzene (HCB)	0	0	ton
E2-4-28.(a)	Hexachlorobutadiene (HCBd)	0	0	ton
E2-4-28.(a)	Hexabromobiphenyl	0	0	ton

## 3.4 Water Recycling

Table 9: Water recycling in 2023 & 2024

ESRS Code	Name	2024 Value	2023 Value	Unit
ESRS 3-4 28c	Total water recycled and reused	1299.38	2054.97	m3

Due to the decrease in production volume, we see a decrease in total water recycling.

## 4. Air pollution

The reporting on air pollutants follows the **European Sustainability Reporting Standards (ESRS)**, ensuring standardized and transparent disclosure of emissions. Each pollutant listed in the data is associated with a specific **ESRS Code (E2-4-28.(a))**, which helps in tracking and monitoring pollutant emissions systematically. These codes categorize emissions into **gaseous pollutants** and **particulate & organic pollutants**, providing a structured approach to environmental reporting. By adhering to ESRS guidelines, the data aligns with regulatory and sustainability frameworks, ensuring consistency and comparability in emissions reporting.

ESRS Code	Gaseous Pollutants:	2024 Value	2023 Value	Unit
E2-4-28.(a)	Total Air pollutant	2.80103	4.57234	ton

### 4.1 Gaseous Pollutants:

Table 10: List of gaseous pollutant in 2023 & 2024

ESRS Code	Gaseous Pollutants:	2024 Value	2023 Value	Unit
E2-4-28.(a)	Ammonia (NH3)	0	0	ton
E2-4-28.(a)	Carbon monoxide (CO)	0	0	ton
E2-4-28.(a)	Nitrogen oxides (NOx/NO2)	0.62196	0.2978	ton
E2-4-28.(a)	Sulphur oxides (SOx/SO2)	0.014	0.06	ton
E2-4-28.(a)	Hydrogen cyanide (HCN)	0	0	ton
E2-4-28.(a)	Fluorine and inorganic compounds (as HF)	0	0	ton
E2-4-28.(a)	Fluorides (as total F)	0	0	ton
E2-4-28.(a)	Chlorine and inorganic compounds (as HCl)	0.0766	0.0147	ton
E2-4-28.(a)	Non-methane volatile organic compounds (NMVOC)	0.39888	4.11	ton

- **Nitrogen oxides (NOx/NO2)** increased from **0.2978 tons in 2023 to 0.62196 tons in 2024.**
- **Sulfur oxides (SOx/SO2)** emissions dropped significantly from **0.06 tons in 2023 to 0.014 tons in 2024.**
- **Chlorine and inorganic compounds (HCl)** increased from **0.0147 tons in 2023 to 0.0766 tons in 2024.**
- **Non-methane volatile organic compounds (NMVOC)** saw a large decline from **4.11 tons in 2023 to 0.39888 tons in 2024.**
- Other gaseous pollutants such as **Ammonia (NH3), Carbon Monoxide (CO), Hydrogen Cyanide (HCN), Fluorine compounds (HF, total F)** all remained at **0 tons** for both years.

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## 4.2 Particulate & Organic Pollutants:

Table 11: List of Particulate & Organic pollutant 2023 & 2024

ESRS Code	Particulate and Organic Pollutants	2024 Value	2023 Value	Unit
E2-4-28.(a)	Particulate matter (PM10)	0.028	0.0254	ton
E2-4-28.(a)	PCDD + PCDF (dioxins + furans) (as Teq)*	0		ton
E2-4-28.(a)	Polycyclic aromatic hydrocarbons (PAHs)	0		ton
E2-4-28.(a)	Benzene	0		ton
E2-4-28.(a)	Xylenes	0.0146	0.02376	ton
E2-4-28.(a)	Toluene	0.00099	0.00324	ton
E2-4-28.(a)	Ethyl benzene	0		ton
E2-4-28.(a)	Naphthalene	0		ton
E2-4-28.(a)	Fluoranthene	0		ton
E2-4-28.(a)	Halons*	0		ton
E2-4-28.(a)	Hydrochlorofluorocarbons (HCFCs)*	0		ton
E2-4-28.(a)	Chlorofluorocarbons (CFCs)*	0		ton
E2-4-28.(a)	Total organic carbon (TOC) (as total C or COD/3)	1.646	0.03744	ton

- **Particulate Matter (PM10)** emissions slightly increased from **0.0254 tons in 2023 to 0.028 tons in 2024**.
- **Xylenes** emissions declined from **0.02376 tons in 2023 to 0.0146 tons in 2024**.
- **Toluene** emissions increased slightly from **0.00324 tons in 2023 to 0.00099 tons in 2024**.
- **Total Organic Carbon (TOC)** emissions significantly rose from **0.03744 tons in 2023 to 1.646 tons in 2024**.
- Other organic pollutants such as **Benzene, Polycyclic Aromatic Hydrocarbons (PAHs), Ethyl Benzene, Naphthalene, Fluoranthene, Halons, HCFCs, and CFCs** remained at **0 tons**.

## 4.3 Key Takeaways:

1. **Significant reduction in NMVOC and SOx/SO2 emissions**, indicating improvements in controlling certain volatile and sulfur-based pollutants.
2. **Nitrogen oxides (NOx/NO2) and chlorine-related emissions increased**, highlighting a potential rise in combustion-related pollutants.
3. **A sharp rise in Total Organic Carbon (TOC) emissions**, which may suggest increased organic pollutant contributions.
4. **Stable or zero emissions** for many hazardous organic pollutants, such as dioxins, PAHs, benzene, and halons.

This analysis indicates both improvements and areas of concern in air pollution control efforts from 2023 to 2024.

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## 5. Waste Management

In alignment with the European Sustainability Reporting Standards (ESRS), this section outlines our approach to managing waste generated across our operations, with a focus on minimizing environmental impact and enhancing circular economy practices. Effective waste management is a critical component of our environmental stewardship strategy, contributing directly to the protection of natural resources and compliance with applicable environmental regulations.

This disclosure provides a detailed overview of the types and quantities of waste generated, treatment methods employed, and measures taken to prevent, reduce, reuse, and recycle waste in accordance with **ESRS E5 – Resource use and circular economy**.

Table 12: Total Waste generated in 2023 & 2024

ESRS Code	Name	2024 Value	2024 Value	Unit
<b>E5-5-37.(a)</b>	<b>Total Waste Generated</b>	<b>2984.87</b>	<b>3939</b>	<b>t</b>
E5-5-37.(b)	Total Waste Diverted from Disposal	2905.87	3804.2	t
E5-5-37.(c)	Total Waste Directed to Disposal	79.02	134.8	t
E5-5-37.(d)	Total Non-Recycled Waste	79.02	134.8	t
E5-5-37.(d)	Percentage of Non-Recycled Waste	2.65	3.4	%
E5-5-39.	Total amount of radioactive waste	0	0	t

### 5.1 Hazardous Waste

Table 13: Total hazardous waste 2023 & 2024

ESRS Code	Name	2024 Value	2023 Value	Unit
<b>E5-5-39.</b>	<b>Total amount of hazardous waste</b>	<b>1303.92</b>	<b>1845.6</b>	<b>t</b>
E5-5-37.(b)	Hazardous Waste Diverted from Disposal	1224.9	1710.8	t
E5-5-37.(b).i.	Hazardous waste diverted from disposal due to preparation for reuse	0	0	t
E5-5-37.(b).ii.	Hazardous waste diverted from disposal due to recycling	1145.88	1575.97	t
E5-5-37.(b).iii.	Hazardous waste diverted from disposal due to other recovery operations	0	0	t
E5-5-37.(c)	Hazardous Waste Directed to Disposal	79.02	134.8	t
E5-5-37.(c).i.	Hazardous waste directed to disposal by incineration	46	83.6	t
E5-5-37.(c).ii.	Hazardous waste directed to disposal by landfilling	33.02	51.2	t
E5-5-37.(c).iii.	Hazardous waste directed to disposal by other disposal operations	0	0	t

### 5.2 Non-Hazardous Waste

Table 14: Total Non-Hazardous waste 2023 & 2024

ESRS Code	Name	2024 Value	2023 Value	Unit
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	<b>Total Non-Hazardous waste</b>	1759.97	2228.2	t
E5-5-37.(b)	Non-Hazardous Waste Diverted	1759.97	2228.2	t
E5-5-37.(b).i.	Non-hazardous waste diverted from disposal due to preparation for reuse	0	0	t
E5-5-37.(b).ii.	Non-hazardous waste diverted from disposal due to recycling	1759.97	2228.2	t
E5-5-37.(b).iii.	Non-hazardous waste diverted from disposal due to other recovery operations	0	0	t
E5-5-37.(c)	Non-Hazardous Waste Directed to Disposal	0	0	t
E5-5-37.(c).i.	Non-hazardous waste directed to disposal by incineration	0	0	t
E5-5-37.(c).ii.	Non-hazardous waste directed to disposal by landfilling	0	0	t
E5-5-37.(c).iii.	Non-hazardous waste directed to disposal by other disposal operations	0	0	t

## 5.3 Waste Recovery

Table 15: Total waste recovery

ESRS Code	Name	2024 Value	2023 Value	Unit
E5-5-37.(c)	Total waste recovery	2984.87	3939	t

### 5.3.1 Hazardous Waste Recovery

Table 16 : Hazardous waste recovery 2023 & 2024

ESRS Code	Name	2024 Value	2023 Value	Unit
E5-5-37.(c)	<b>Hazardous Waste Diverted from Disposal (Waste Recovery)</b>	<b>1224.9</b>	<b>1710.8</b>	<b>t</b>
E5-5-37.(c).i.	Hazardous waste diverted from disposal due to preparation for reuse	0	0	t
E5-5-37.(c).ii.	Hazardous waste diverted from disposal due to recycling	1145.88	1575.97	t
E5-5-37.(c).iii.	Hazardous waste diverted from disposal due to other recovery operations	0	0	t

### 5.3.2 Non-Hazardous Waste Recovery

Table 17 : Non Hazardous waste recovery 2023 & 2024

ESRS Code	Name	2024 Value	2023 Value	Unit
E5-5-37.(b)	<b>Non-Hazardous Waste from Diverted (Waste Recovery)</b>	<b>1759.97</b>	<b>2228.2</b>	<b>t</b>
E5-5-37.(b).i.	Non-hazardous waste diverted from disposal due to preparation for reuse	0	0	t
E5-5-37.(b).ii.	Non-hazardous waste diverted from disposal due to recycling	1759.97	2228.2	t
E5-5-37.(b).iii.	Non-hazardous waste diverted from disposal due to other recovery operations	0	0	t

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## 6. Material Usage

Below table shows the material usage for the year 2024. The material in TAJCO Manufacturing Co Ltd has been classified as 1) Stainless steel 2) Alloy Steel 3) Aluminium 4) Copper 5) Welding wire

### 6.1 Stainless Steel

Table 18: Total Stainless steel usage

Year	Stainless Steel Usage
2020	7810
2021	7280
2022	6475
2023	4770
2024	3698

### 6.2 Alloy Steel

Table 19: Total Alloy steel usage

Year	Alloy Steel Usage
2020	43
2023	32
2024	92.1

### 6.3 Aluminium

Table 20 : Total Aluminum Usage

Year	Alloy Steel Usage
2020	2
2023	0.8
2024	3.3

### 6.4 Copper

Table 21: Total Copper usage

Year	Alloy Steel Usage
2020	2
2023	0.3
2024	0.4

## 6.5 Welding wire

*Table 22: Total Welding wire usage*

Year	Alloy Steel Usage
2020	7
2023	3.2
2024	7.4

## 7. Chemical Usage

### 7.1 Paints

Table 23: Total Paint chemical usage

Year	Alloy Steel Usage
2020	37
2023	23.8
2024	15.98

### 7.2 Plating Chemicals

Table 24: Total Plating chemical usage

Year	Alloy Steel Usage
2020	1204
2023	662
2024	1084

## 8. Reporting Table

The table below outlines the various sections of the environmental report, which has been prepared in accordance with the European Sustainability Reporting Standards (ESRS) framework. This structured approach ensures that the report aligns with recognized sustainability disclosure requirements, promoting transparency, consistency, and accountability. Each section addresses key environmental aspects as mandated by the ESRS, facilitating stakeholder understanding and regulatory compliance.

*Table 25: Reporting table for framework used*

Section Name	Page no.	Framework used
2. Energy Consumption	5	ESRS E1-5
2.1 Total Energy Consumption	5	ESRS E1-5
2.2 Renewable Energy Consumption	6	ESRS E1-5
2.3 Non-Renewable Energy Consumption	7	ESRS E1-5
3. Water Management	9	ESRS E3
3.1 Water Consumption	9	ESRS E3-4-28a
3.2 Water Discharge	9	ESRS E3-4-AR-32
3.3 Wastewater Discharge Pollutant	10	ESRS E2-4-28(a)
3.3.1 Heavy Metal & Inorganic pollutant	10	ESRS E2-4-28(a)
3.3.2 Organic pollutants	10	ESRS E2-4-28(a)
3.4 Water Recycling	11	ESRS E3-4-28c
5. Air Pollution	12	ESRS E2
5.1 Gaseous Pollutants	12	ESRS E2-4-28(a)
5.2 Particulate & Organic Pollutants	12	ESRS E2-4-28(a)
6. Waste Management	14	ESRS E5
6.1 Hazardous Waste	14	ESRS E5-5-37(a-d)
6.2 Non-Hazardous Waste	14	ESRS E5-5-37
6.3 Waste Recovery	15	ESRS E5-5
6.3.1 Hazardous Waste Recovery	15	ESRS E5-5-37
6.3.2 Non-Hazardous Waste Recovery	15	ESRS E5-5-37

## 9. Acknowledgements

This Environmental Report has been thoroughly reviewed and approved by



**Signed by:**

**Christian Oberlechner**

Vice President Engineering, Procurement, Quality and Sustainability

28/04/2025

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